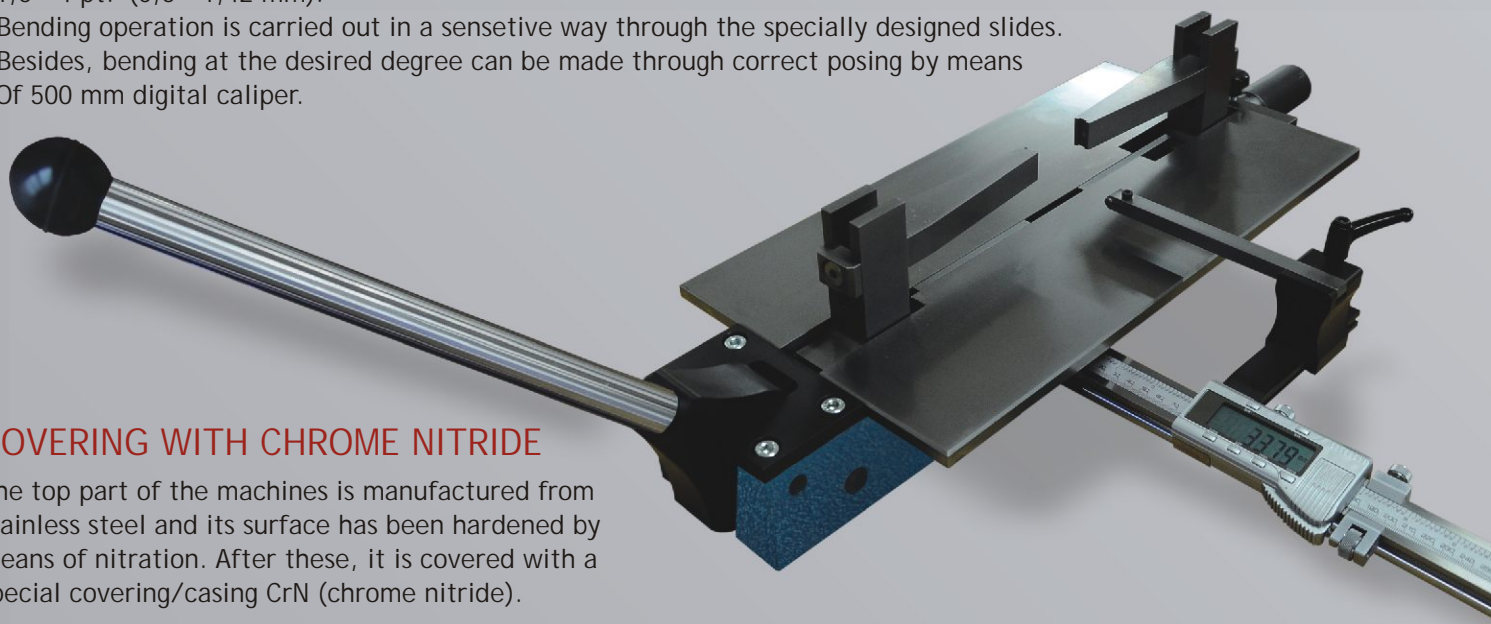


UB-04

HAND-LEVERED BENDING MACHINE

1,5-4 pt. 8-50 mm

- This is one of the bending machines used in the manufacturing of package cutting moulds.
- By means of UB-04 bending machine, you can bend the parts in height between 8-50 mm and in thickness of 1,5 - 4 pt. (0,5 - 1,42 mm).
- Bending operation is carried out in a sensitive way through the specially designed slides.
- Besides, bending at the desired degree can be made through correct posing by means Of 500 mm digital caliper.



COVERING WITH CHROME NITRIDE

The top part of the machines is manufactured from stainless steel and its surface has been hardened by means of nitration. After these, it is covered with a special covering/casing CrN (chrome nitride).

By this means special coating, even the bevel of the cutter to be bended contact with the plate, any scratching or corrosion doesn't occur and the bevel part of the part being bended will not be deformed.

TECHNICAL SPECIFICATIONS

Rule Thickness	: 1,5-4 pt
Bending Height	: 8-50 mm
Bending Width	: Please see Bending Tools
Side Gauge	: 500 mm Digital
Precision	: 0,01 mm
Dimensions	: 1132 x 852 x 165 mm
Weight	: 45 kg

RIGID and DURABLE

Body of the machine is made of modular sfero casting, and this added strength and durability to the machine. As the machine has a rigid body, it is able to resist the impacts that will occur during the bending operation for many years. Chassis of the machine is made of aluminum sigma profiles that has proved itself in terms of strength, aesthetics and durability and that is used all around the world within the machine sector.

OPTIONAL BENDING TOOLS

Optionally, there is a bending set comprising of 26 parts that we recommend for the purpose of using with the machines. These sets can perform bending by starting from R1 to R12.

The sets used with the machines are made of imported stroke steels and have been hardened with the most correct heat treatment and cut with wire erosion with 0,01 mm precision.

UB-02 bending machines parts have been covered with CrN, and by this means, it is long lasting against corrosion and rusting.

The machine is guaranteed by our firm for a period of 1 year.